

### High Life 8" Wheel Upgrade Kit (PG-10343)

#### OLD Wheel Kit Part Numbers and Parts

Machine	Old Wheel Kit Part Number	Old Control Cage	Old Wheel Bolt
1-10DMK3	<b>P002820</b>	6940720 (55 Deg)	6856370 (M10 x 35)
2-20DTMK2	<b>P002820</b>	6940720 (55 Deg)	6856370 (M10 x 35)
1-10D, D99	<b>4977780</b>	4936990 (55Deg)	5004650 (3/8 X 1.25)
1-15D, D99, DMK3	<b>6774960</b>	6762480 (65 Deg)	5004650 (3/8 X 1.25)
2-20D, D99, DMK3	<b>6941010</b>	6940720 (55 Deg)	5004650 (3/8 X 1.25)
2-30D, D99, DMK3	<b>6941010</b>	6940720 (55 Deg)	5004650 (3/8 X 1.25)

#### NEW Wheel Kit Part Number and Parts

Machine	New Wheel Kit Part Number	New Control Cage	New Wheel Bolt Req'd	Conversion Kit
1-10DMK3	B20536K	6940720 (55 Deg)	6856370 (M10 x 35)	Not Required
2-20DTMK2	B20536K	6940720 (55 Deg)	6856370 (M10 x 35)	Not Required
1-10D, D99	B20536K	6940720 (55 Deg)	5004650 (3/8 X 1.25)	PG-10343
1-15D, D99, DMK3	B20536K	6940720 (55 Deg)	5004650 (3/8 X 1.25)	PG-10343
2-20D, D99, DMK3	B20536K	6940720 (55 Deg)	5004650 (3/8 X 1.25)	Not Required
2-30D, D99, DMK3	B20536K	6940720 (55 Deg)	5004650 (3/8 X 1.25)	Not Required

#### Parts to Throw Away

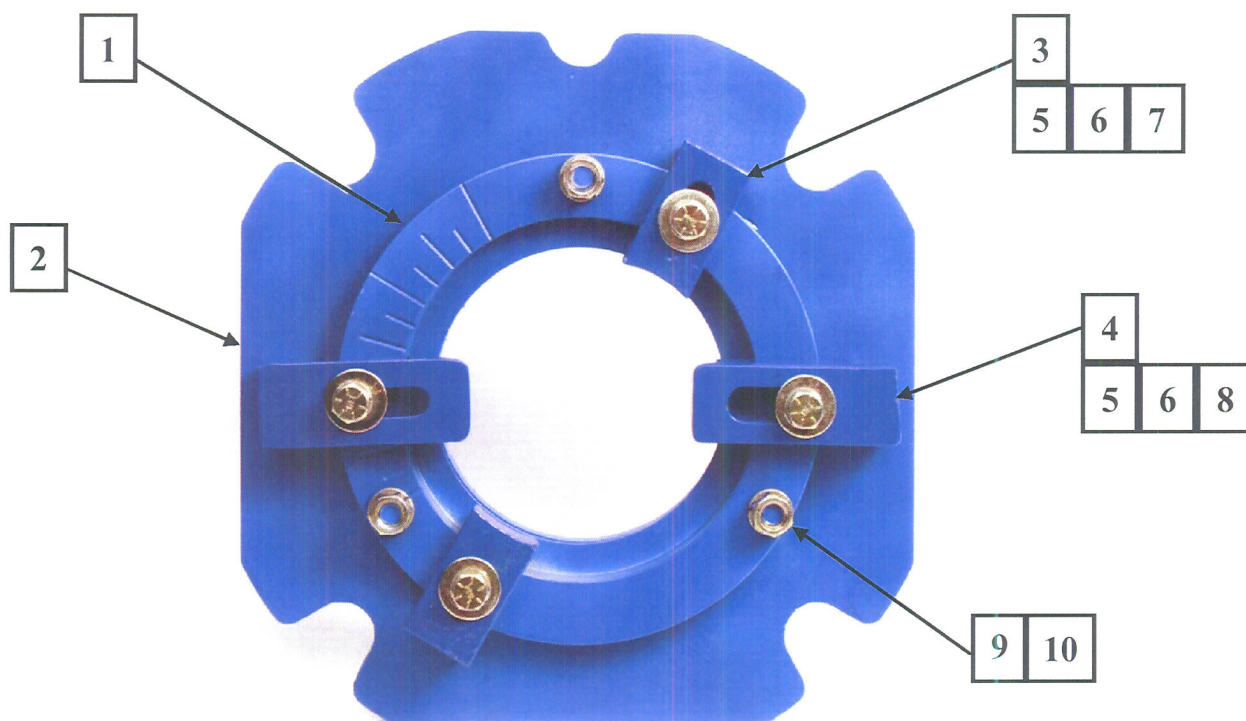
Machine	Old Cage Support Bracket	Old Cage Mounting Bracket	Old Cage Clamp	Old Feed Spout Clamp Assembly
1-10D, D99	4959420	6762610	4146990	4939640, 4939650, 4939660
1-15D, D99, DMK3	4959420	4959410	4146990	4939640, 4939650, 4939660

#### Major Upgrade Kit Components

Machine	New Cage Support Bracket	New Cage Mounting Bracket	New Cage Clamp	New Feed Spout Clamp
1-10D, D99	(1) PA-10937	(1) PG-10337	(2) 6940730	(2) PA-10948
1-15D, D99, DMK3	(1) PA-10937	(1) PG-10337	(2) 6940730	(2) PA-10948



## 8" High Life Wheel Upgrade Kit Parts List



Item Number	Part Number	Description	List Price	Qty	
				Req'd	Extended
1	PA-10937	Control Cage Support Bracket	\$85.00	1	\$85.00
2	PG-10337	Control Cage Mounting Bracket	\$135.00	1	\$135.00
3	6940730	Control Cage Clamp	\$30.24	2	\$60.48
4	PA-10948	Feed Spout Clamp	\$15.00	2	\$30.00
5	5001030	5/16" Flat Washer	\$0.25	4	\$1.00
6	5001140	5/16" Lock Washer	\$0.25	4	\$1.00
7	5001900	5/16" x 1" Bolt	\$1.00	2	\$2.00
8	5001910	5/16" x 1-1/4" Bolt	\$1.25	2	\$2.50
9	5000600	3/8" Hex Nut	\$0.50	3	\$1.50
10	5001150	3/8" Lock Washer	\$0.35	3	\$1.05

Total  
Value      \$319.53